

# series 38

## TIGER WORLDWIDE NETWORK



## Super durable powder coatings for exterior and interior architectural applications

This color chart features a wide selection of **TIGER Drylac® Series 38** high performance powder coatings intended for architectural applications such as metal façades, steel constructions, stadium seating, railings and residential window and door frames.

**TIGER Drylac® Series 38** is also suitable for industrial applications where a high performance weather resistance is required such as agricultural equipment, external ship components, military equipment, communication towers, playground equipment, patio furniture and garden equipment.

### AAMA 2604 compliance

**TIGER Drylac® Series 38** complies with the American Architectural Manufacturing Association's specification AAMA 2604\*. It imparts excellent weather and UV resistance. Based on 5-year Florida exposure, **TIGER Drylac® Series 38** exhibits  $\Delta E \leq 5.0$  (Hunter) color change and  $> 30\%$  gloss retention.

\* AAMA 2604 compliance is dependent upon the color and or effect.

## Series 38

### AAMA 2604 super durable powder coatings | Volume 4



### TIGER Shield system

To achieve excellent corrosion resistance in marine environments and coastal regions where objects coated are directly exposed to salt and fog conditions, it is recommended to use **TIGER Shield** system.

**TIGER Shield** is a two-coat system consisting of a corrosion protective primer as base coat and an opaque weather resistant **TIGER Drylac®** powder coating as top coat.

**Dryprotector**, **TIGER Drylac® 69/70000**, **Zinc-Rich Primer**, **TIGER Drylac® 69/90500 (69/90701 Canada only)** and zinc-free **OGF Primer**, **TIGER Drylac® 09/73841** are recommended primers to achieve an optimum non-porous film. For additional information on the application of **TIGER Shield** system, it is recommended to refer to the latest edition of the Product Data Sheets of these primers.

### Standard BLM colors

The Bureau of Land Management Standard Environmental Colors (BLM) were developed by the American government to minimize adverse visual contrast with the background landscape and ensure proper color selection for a facility.

BLM colors in **TIGER Drylac® Series 38** are weather and UV resistant and can withstand long exposure to harsh environments.

### Disclaimer

Color swatches featured in this color chart have been matched to color standards at a **60-degree visual angle under a D65 Daylight** primary source. RAL numbers are matched as approximate as possible to the RAL Standards. Gloss level on metallic and fine textured swatches cannot be accurately measured.

The swatches are to be considered as an indication only. In practice, discrepancy between the color swatch and the actual powder coating may arise. This is due to paper and ink limitations, the influence of light and heat during the color chart production, as well as gloss level, substrate, surface variations, binder systems and pigments, coating thickness and cure oven conditions used during application.

For an accurate color and finish assessment, it is recommended to obtain a powder coated sample panel from **TIGER Drylac®**.

contact details available at  
[tiger-coatings.com](http://tiger-coatings.com)





**TIGER Drylac® Series 38** is available in smooth glossy finish (*gloss level 85±5*) in the following RAL colors as standard product:

RAL color   Product ID	RAL color   Product ID	RAL color   Product ID	RAL color   Product ID
RAL 1001   38/15001	RAL 6012   38/50012	RAL 7024   38/70024	RAL 8011   38/60011
RAL 1013   38/10013	RAL 6018   38/50018	RAL 7026   38/70026	RAL 8014   38/60010
RAL 1015   38/15015	RAL 6029   38/50029	RAL 7030   38/70027	RAL 8017   38/60017
RAL 1016   38/20016	RAL 7004   38/70004	RAL 7035   38/70035	RAL 8019   38/60019
RAL 1019   38/15019	RAL 7005   38/70005	RAL 7037   38/70037	RAL 8028   38/60028
RAL 1024   38/20024	RAL 7006   38/70006	RAL 7038   38/70038	RAL 9001   38/10001
RAL 5007   38/40007	RAL 7010   38/70014	RAL 7039   38/70039	RAL 9002   38/10002
RAL 5011   38/40011	RAL 7011   38/70011	RAL 7040   38/70046	RAL 9003   38/10003
RAL 5013   38/40013	RAL 7012   38/70012	RAL 7042   38/70042	RAL 9004   38/80004
RAL 5017   38/40017	RAL 7013   38/70013	RAL 7043   38/70043	RAL 9005   38/80010
RAL 6004   38/50004	RAL 7015   38/70015	RAL 7044   38/70044	RAL 9010   38/10004
RAL 6005   38/50002	RAL 7016   38/70016	RAL 7046   38/70002	RAL 9017   38/80017
RAL 6008   38/50008	RAL 7021   38/70021	RAL 7047   38/70047	RAL 9018   38/10018
RAL 6009   38/50009	RAL 7022   38/70022	RAL 8004   38/60004	

**TIGER Drylac® Series 38** is also available in smooth glossy finish (*gloss level 85±5*) in the following RAL colors as custom-product (*minimum order quantity applies*):

RAL color   Product ID	RAL color   Product ID	RAL color   Product ID	RAL color   Product ID
RAL 1002   38/20002	RAL 6007   38/50007	RAL 6032   38/50032	RAL 8002   38/60002
RAL 1014   38/15014	RAL 6010   38/50031	RAL 6033   38/50033	RAL 8003   38/60003
RAL 1020   38/20020	RAL 6011   38/50011	RAL 6034   38/50034	RAL 8007   38/60007
RAL 5004   38/40004	RAL 6013   38/50013	RAL 7000   38/70000	RAL 8008   38/60008
RAL 5008   38/40008	RAL 6016   38/50016	RAL 7002   38/70007	RAL 8012   38/60012
RAL 5018   38/40020	RAL 6017   38/50017	RAL 7009   38/70009	RAL 8016   38/60016
RAL 5019   38/40019	RAL 6019   38/50019	RAL 7023   38/70023	RAL 8022   38/60022
RAL 5020   38/40018	RAL 6020   38/50020	RAL 7031   38/70031	RAL 8023   38/60023
RAL 5021   38/40021	RAL 6021   38/50021	RAL 7032   38/70001	RAL 8024   38/60024
RAL 6000   38/50000	RAL 6022   38/50022	RAL 7033   38/70033	RAL 8025   38/60025
RAL 6001   38/50005	RAL 6026   38/50026	RAL 7036   38/70036	RAL 9016   38/10010
RAL 6003   38/50003	RAL 6027   38/50027	RAL 7045   38/70045	
RAL 6006   38/50006	RAL 6028   38/50028	RAL 8001   38/60005	

For visual inspection of RAL colors, please refer to the latest edition of "RAL colors, Interior and exterior applications" color chart from **TIGER**.

For an accurate RAL color and finish assessment, it is recommended to obtain a powder coated sample panel from **TIGER**.

To eliminate adverse inaccuracies related to color and finish during the specification process, it is highly recommended to indicate the **TIGER Drylac®** product ID along with the RAL number.



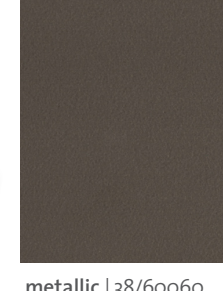
metallic | 38/90018  
Argento 314



metallic | 38/20014  
Deore 302 \*\*\*



metallic | 38/50043  
Highland 301



metallic | 38/60060  
Medium Bronze



metallic | 38/90016  
Argento 312



metallic | 38/20013  
Deore 301



metallic | 38/50035  
Seafoam Green



metallic | 38/60064  
Pearl Copper



RAL 9016 | 38/10010

fine texture all colors can be custom-made in this finish



metallic | 38/90011  
Argento 308



metallic | 38/15021  
Champagne 304



metallic | 38/90010  
Marine Silver One Coat



metallic | 38/40127  
Pearl Night Blue



primer | 69/70000  
Dryprotector  
gloss level 3±2

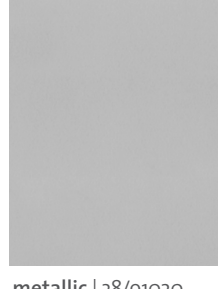
primer | 69/70000  
Dryprotector  
gloss level 3±2  
Zinc-Rich Primer | gloss level 70±5



metallic | 38/90009  
Argento 307



metallic | 38/15020  
Champagne 303



metallic | 38/91020  
Anodized Silver



metallic | 38/90015  
Pearl Dark Grey



primer | 09/73841  
OGF  
gloss level 70±5

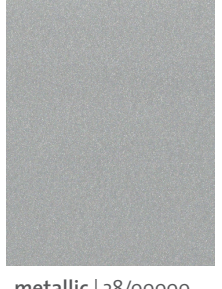
primer | 09/73841  
OGF  
gloss level 70±5



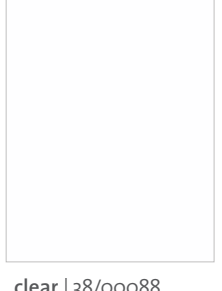
metallic | 38/90007  
Argento 305



metallic | 38/15018  
Champagne 302



metallic | 38/99999  
Bengal Silver \*\*\*

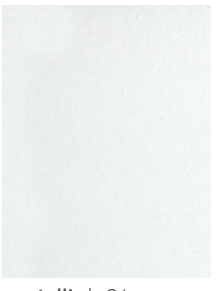


clear | 38/00088  
Clear Matte ♣  
gloss level 10±5



clear | 38/00001  
Clear Glossy ♣  
gloss level 85±

clear | 38/00001  
Clear Glossy ♣  
gloss level 85±



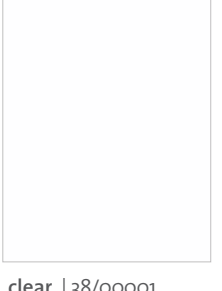
metallic | 38/90003  
Argento 301



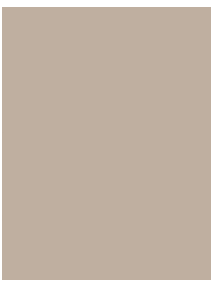
metallic | 38/15017  
Champagne 301



metallic | 38/90080  
Brilliant Sparkle Silver  
\*\*\* | \*\*\*



clear | 38/00001  
Clear Glossy ♣  
gloss level 85±



satin | 38/15002  
Sierra Tan \*\*\*  
gloss level 30±5

satin | 38/15002  
Sierra Tan \*\*\*  
gloss level 30±5



satin | 38/15012  
Sandstone \*\*\*  
gloss level 30±5



satin | 38/70070  
Taupe \*\*\*  
gloss level 30±5



matte | 38/40025  
Interstate Blue  
gloss level 20±5



satin | 38/60080  
Statuary Bronze  
gloss level 30±5



matte | 38/30033  
Boysenberry  
gloss level 20±5

matte | 38/30033  
Boysenberry  
gloss level 20±5



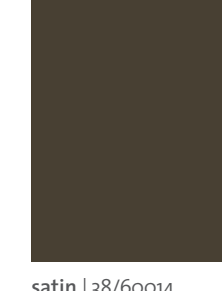
satin | 38/15003  
Almond \*\*\*  
gloss level 30±5



satin | 38/70019  
Slate Grey  
gloss level 30±5



satin | 38/60014  
Military Blue  
gloss level 23±5

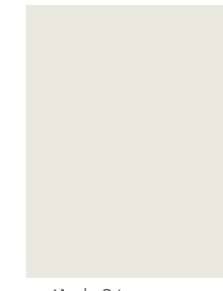


satin | 38/60014  
Medium Bronze  
gloss level 30±5



matte | 38/60006  
Aged Copper  
gloss level 20±5

matte | 38/60006  
Aged Copper  
gloss level 20±5



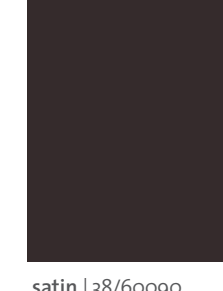
satin | 38/10070  
Bone White \*\*\*  
gloss level 30±5



satin | 38/70049  
Grey  
gloss level 30±5



semi gloss | 38/81009  
Railing Black  
gloss level 60±5

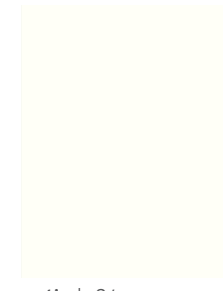


satin | 38/60090  
Dark Anodized Bronze  
gloss level 30±5



satin | 38/50080  
Ivy Green  
gloss level 30±5

satin | 38/50080  
Ivy Green  
gloss level 30±5



satin | 38/10130  
Seashell White \*\*\*  
gloss level 30±5



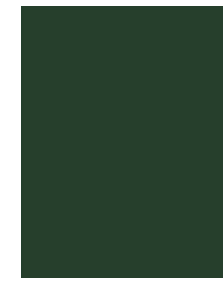
satin | 38/70025  
Ash Grey  
gloss level 30±5



satin | 38/80020  
Jet Black  
gloss level 30±5

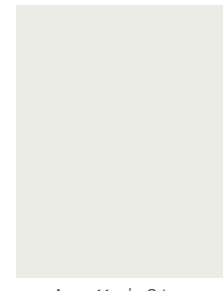


satin | 38/30041  
Redwood  
gloss level 30±5

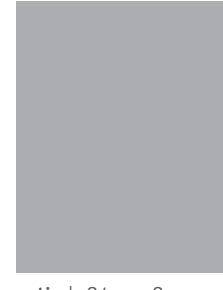


satin | 38/50037  
Classic Green  
gloss level 30±5

satin | 38/50037  
Classic Green  
gloss level 30±5



semi matte | 38/11401  
Pompano White \*\*\*  
gloss level 45±5



satin | 38/70048  
Sky Grey  
gloss level 30±5



satin | 38/60018  
Koko Brown  
gloss level 30±5

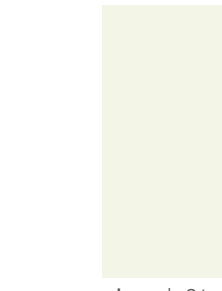


matte | 38/30028  
Brick Red  
gloss level 20±5

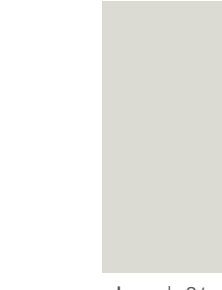


satin | 38/50110  
Hartford Green  
gloss level 30±5

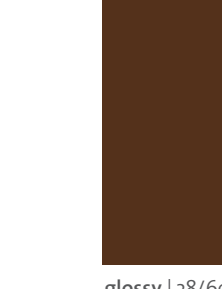
satin | 38/50110  
Hartford Green  
gloss level 30±5



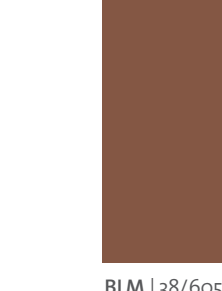
glossy | 38/10007  
Bianco 302 \*\*\*  
gloss level 85±5



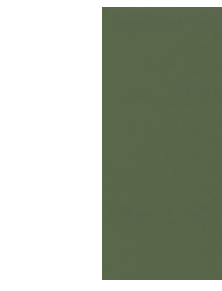
glossy | 38/70032  
Grey Classic 303  
gloss level 80-95



glossy | 38/60026  
Marrone 306  
gloss level 85±5

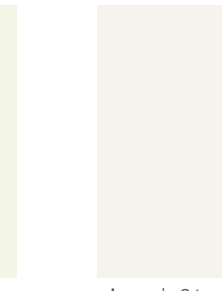


BLM | 38/60500  
Carob Brown  
gloss level 60±5

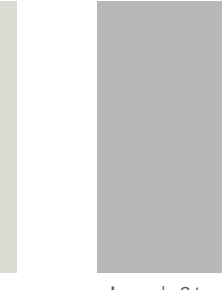


BLM | 38/50400  
Beetle  
gloss level 65±5

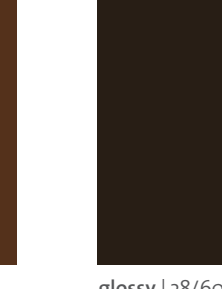
BLM | 38/50400  
Beetle  
gloss level 65±5



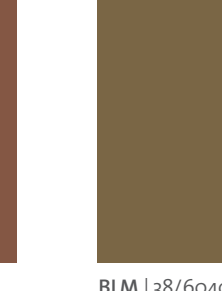
glossy | 38/10090  
Extrusion White \*\*\*  
gloss level 80-95



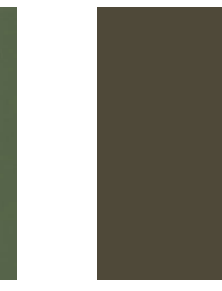
glossy | 38/70054  
Grey Classic 308  
gloss level 85±5



glossy | 38/60039  
Marrone 308  
gloss level 80-95



BLM | 38/60400  
Sudan Brown  
gloss level 60±5

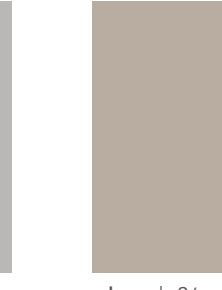


BLM | 38/53000  
Yuma Green  
gloss level 60±5

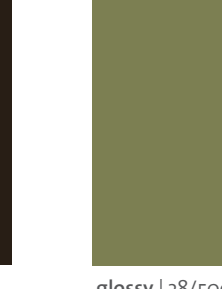
BLM | 38/53000  
Yuma Green  
gloss level 60±5



glossy | 38/15005  
Creme 301 \*\*\*  
gloss level 80-95



glossy | 38/70056  
Grey Classic 310  
gloss level 80-95



glossy | 38/50039  
Highland 305  
gloss level 85±5

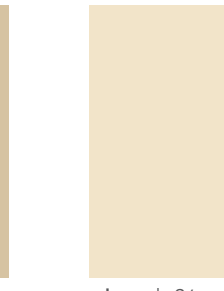


BLM | 38/71700  
Shadow Gray  
gloss level 60±5

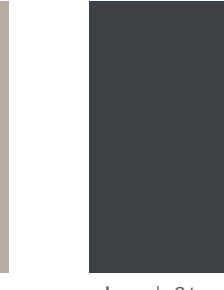


BLM | 38/51400  
Juniper Green  
gloss level 60±5

BLM | 38/51400  
Juniper Green  
gloss level 60±5



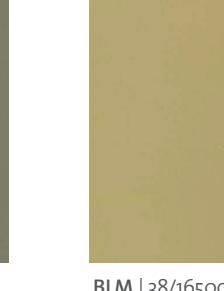
glossy | 38/15007  
Creme 303 \*\*\*  
gloss level 85±5



glossy | 38/70061  
Grey Classic 314  
gloss level 80-95



glossy | 38/50040  
Carlsbad Canyon Brown  
gloss level 85±5



BLM | 38/16500  
Covert Green  
gloss level 60±5



BLM | 38/50500  
Covert Green  
gloss level 60±5

BLM | 38/50500  
Covert Green  
gloss level